

Real-time color imaging with a CMOS sensor having stacked photodiodes

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The International Symposium on

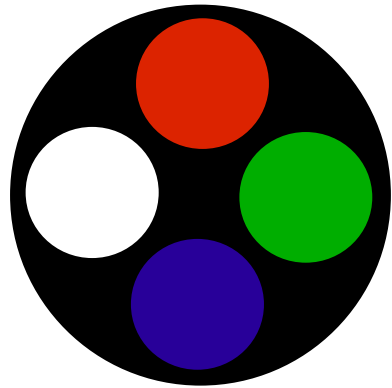
**Optical Science
and Technology**

SPIE's 48th Annual Meeting

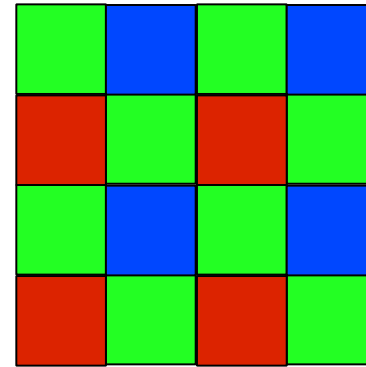
Summary

- Techniques for color separation
- Layered image sensor
 - Architecture
 - Operation
 - Image characteristics
- Real-time camera design
- Sample images
- Paths for development

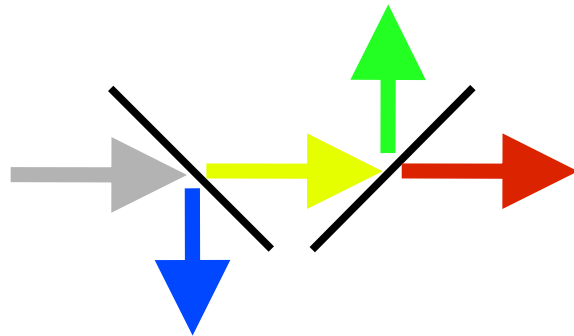
Three-channel color separation



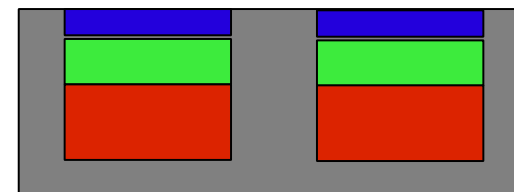
Filter wheel



Color filter array

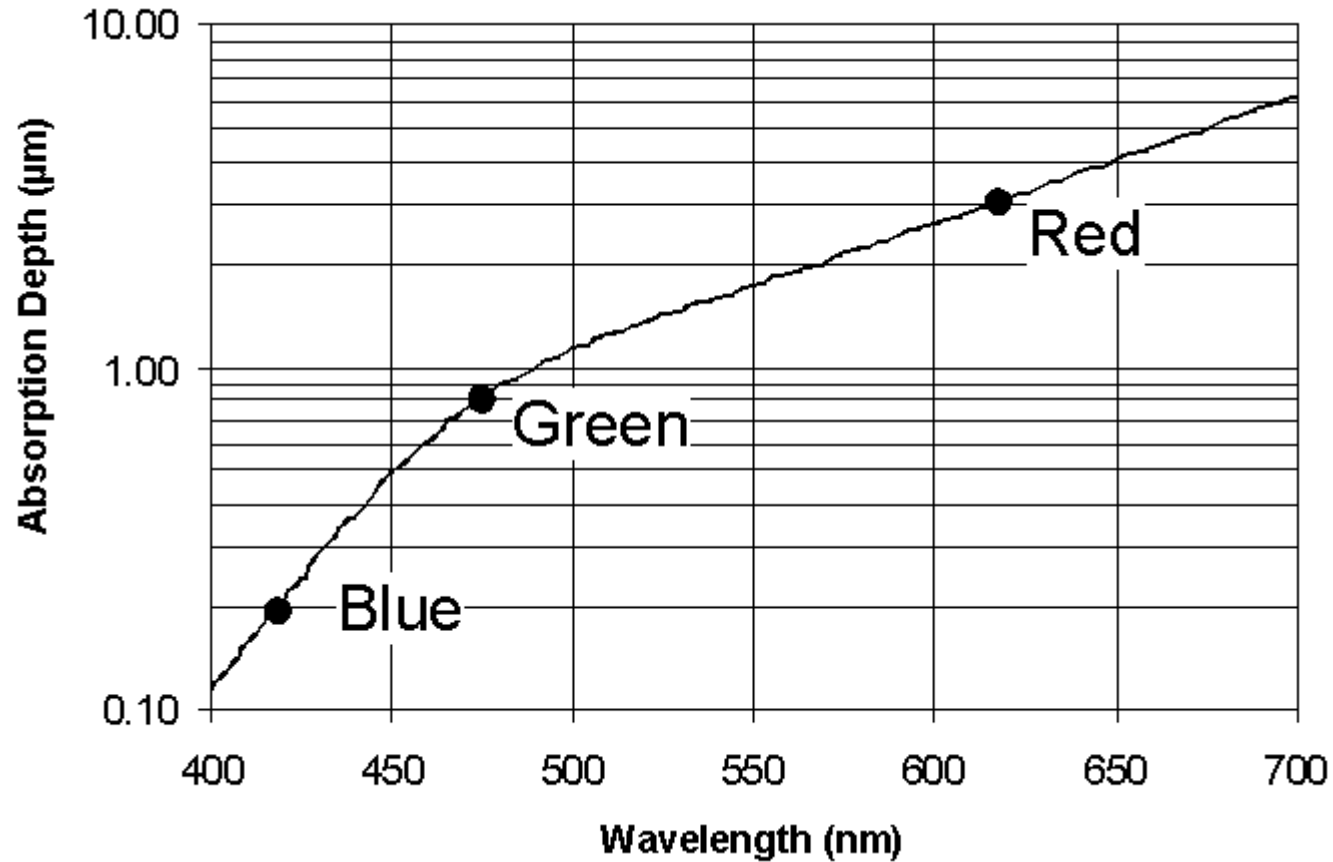


Three sensors

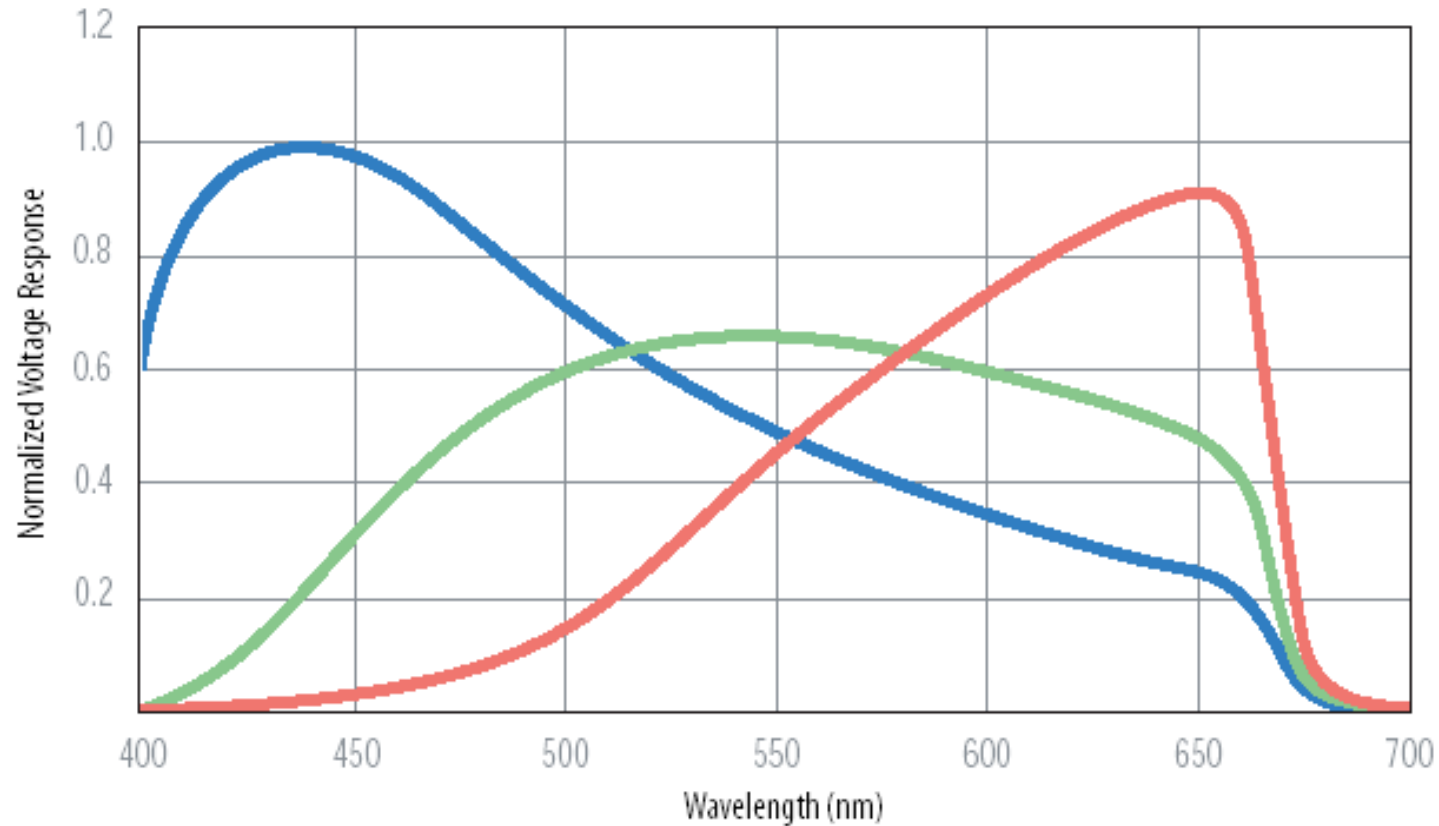


Layered photodiodes

Where to put the diodes

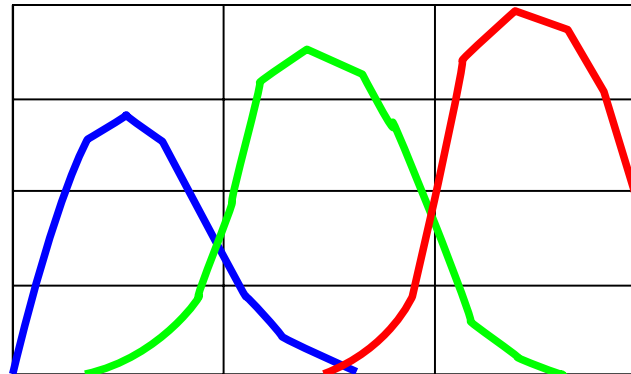


Spectral Characteristics

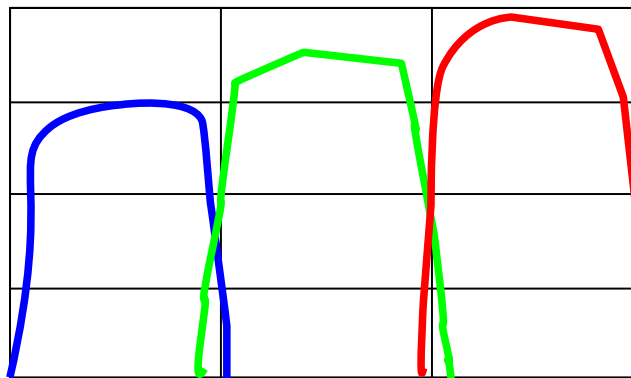


Includes effect of 400-660 nm pass filter

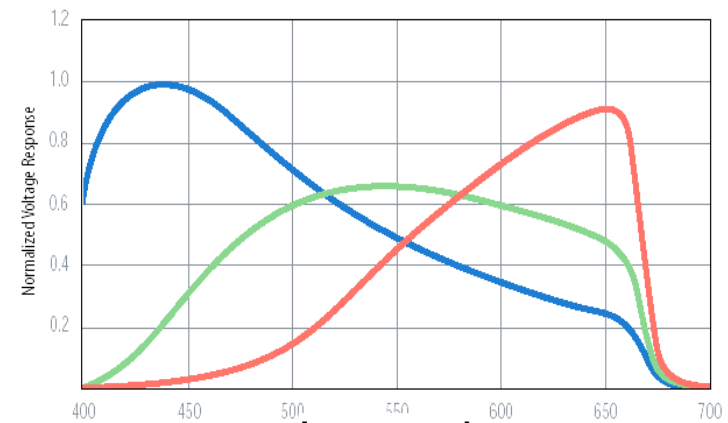
Color channel comparison



Filter wheel & One-chip



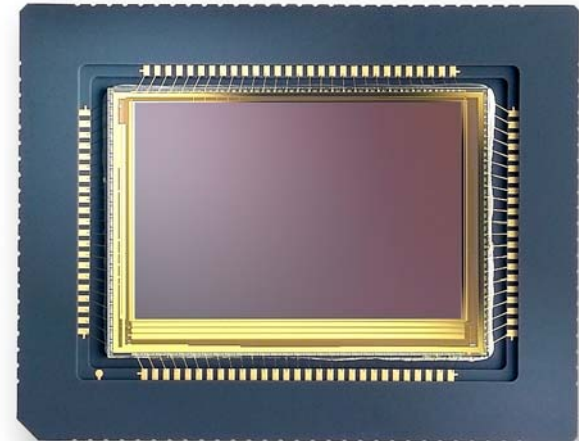
Three-chip



Layered

The first commercial sensor

- 2268 x 1512 active pixel locations
- 3 photodiodes per pixel location
- ~54% fill factor
- 9.12 x 9.12 μm pitch
- Black matrix mask
- 0.18 μm , 3.3 V CMOS
- 400 – 660 nm window
- 100-pin CLCC package



Special Features

- Extensive scan control
 - Select any rectangular region of interest
 - Group H and V independently in 2^n steps
 - Skip every n lines or columns
- Adjustable analog voltages
 - Output levels
 - Anti-blooming level
- Three exposure control modes
 - Synchronized external shutter – still shot
 - Full-frame with no shutter
 - Rolling shutter down to one line interval

Performance

- 49% QE at 625 nm
- 61 db dynamic range
- Dark current $\sim 1 \text{ na/cm}^2$ at 25C
- PRNU $< \pm 1\%$
- 80 mW maximum power
- 24 MHz clock – 4 fps for full sensor
- 7.14 $\mu\text{V}/\text{electron}$ sensitivity
- Noise = 70 electrons rms (mostly kT/C)

Scan Rate Ranges

- Clock rate - 0 to 24 MHz
- Line period – 49 μ s + 41.6 ns/pixel
 - Pixel grouping reduces line count
- Typical scan rates
 - 2268 x 1512 – 4 Hz
 - 1024 x 1024 – 10 Hz
 - 640 x 480 – 27 Hz
- Scan configuration change < 50 μ s

Real-time processing steps

- Linearization
 - Reverses roughly logarithmic response
 - 3 - 4k static lookup tables
 - Not temperature or time varying
- Dark field subtraction
 - Reduces fixed pattern noise and offsets
 - Data changes with exposure
- Color transformation
 - Converts sensor data to desired color space
 - Does not vary with time

Real-time camera

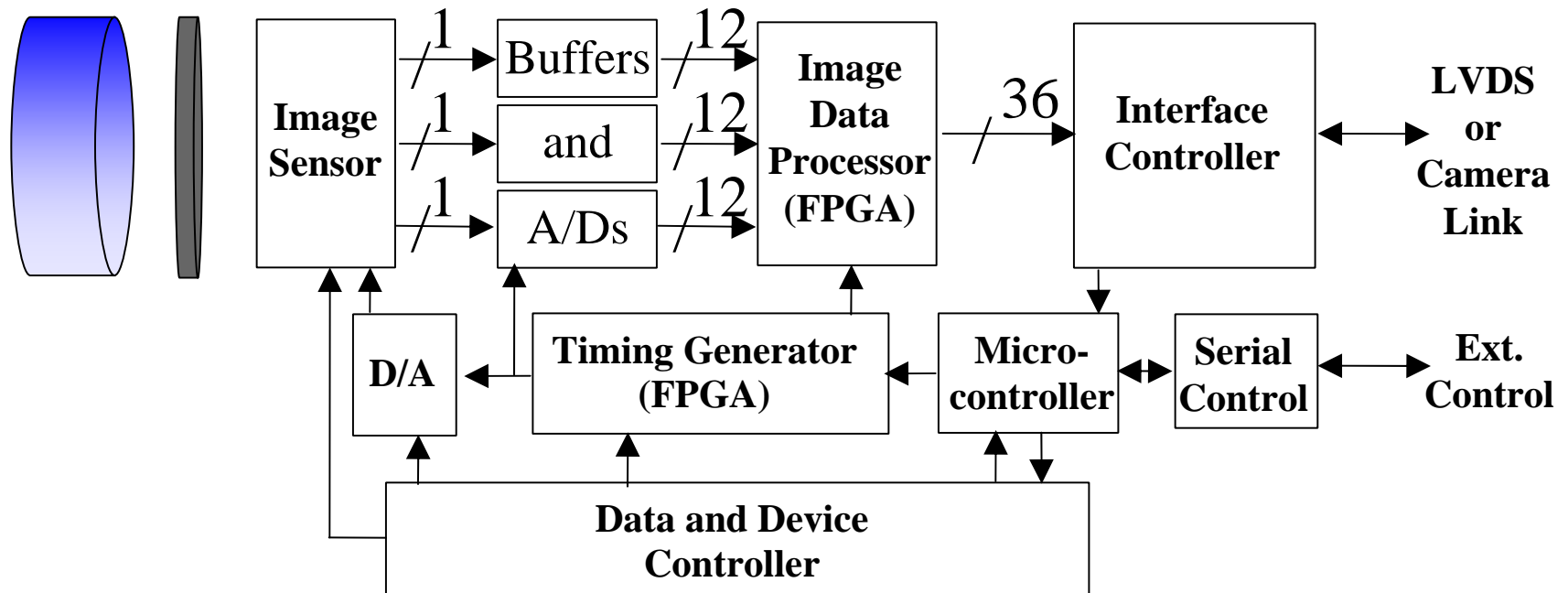


HanVision HVDUO-10M

Camera configuration

- CameraLink Base or parallel LVDS interface
 - 8 or 12 bit per color transfer modes
- Serial control of camera setup
 - ASCII text string command set
 - ASCII text file linearization & color tables
- Internal automatic dark frame shutter
- F-mount for optics (others available)
- Front, side and tripod mount holes
- 15 volt DC power

Camera Block Diagram



HVDUO Control & View Software

Untitled - HVDUO - Hanvision Co., Ltd Ver 1.1

File Edit View Grab Brightness Geometry Filter Tools Help

HVDUO Configuration

Operation Resolution Skitter Process D&C

Dark Image: Grab Dark Img, Dark Enabled

Look Up Table: Load, Send

Coke Space:

4.28203	-2.27563	0.306396
-1.13301	3.99731	-1.17041
1.2834	-3	4.2000

Read Coeff, Send Coeff, Load Coeff, Save Coeff

COM Port: COM1

Ready...

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www.hanvision.com **HANVISION**
Vision for Vision

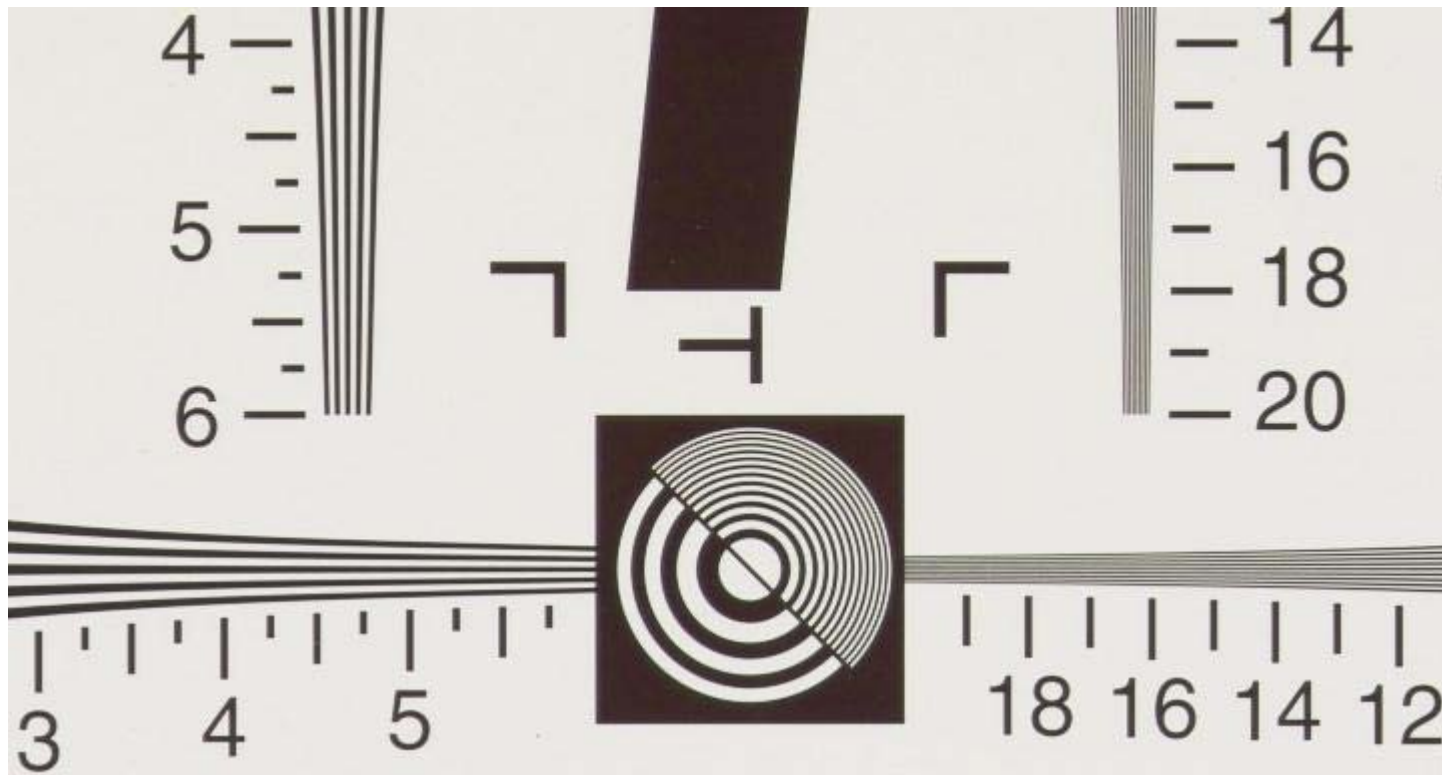
Grab stop... [0,0] F7 Navigator
Continuous Grab... [2272,1512]
Grab stop...

Ready 2272 x 1512, TRUE color

Sample images

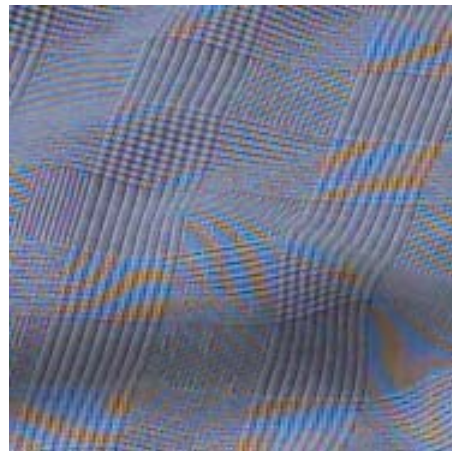
- Foveon sample design
 - Aliasing
- HanVision HVDUO-10M
 - Color
- AVC Design Support Kit
 - Infrared and ultraviolet
- Sigma SD-9: Links
 - Pbase SD-9 galleries –
<http://www.pbase.com/sigmasd9>
 - DPRReview SD-9 sample images –
http://www.dpreview.com/gallery/sigmasd9_samples/

No color aliasing



This is a color image

Aliasing comparison



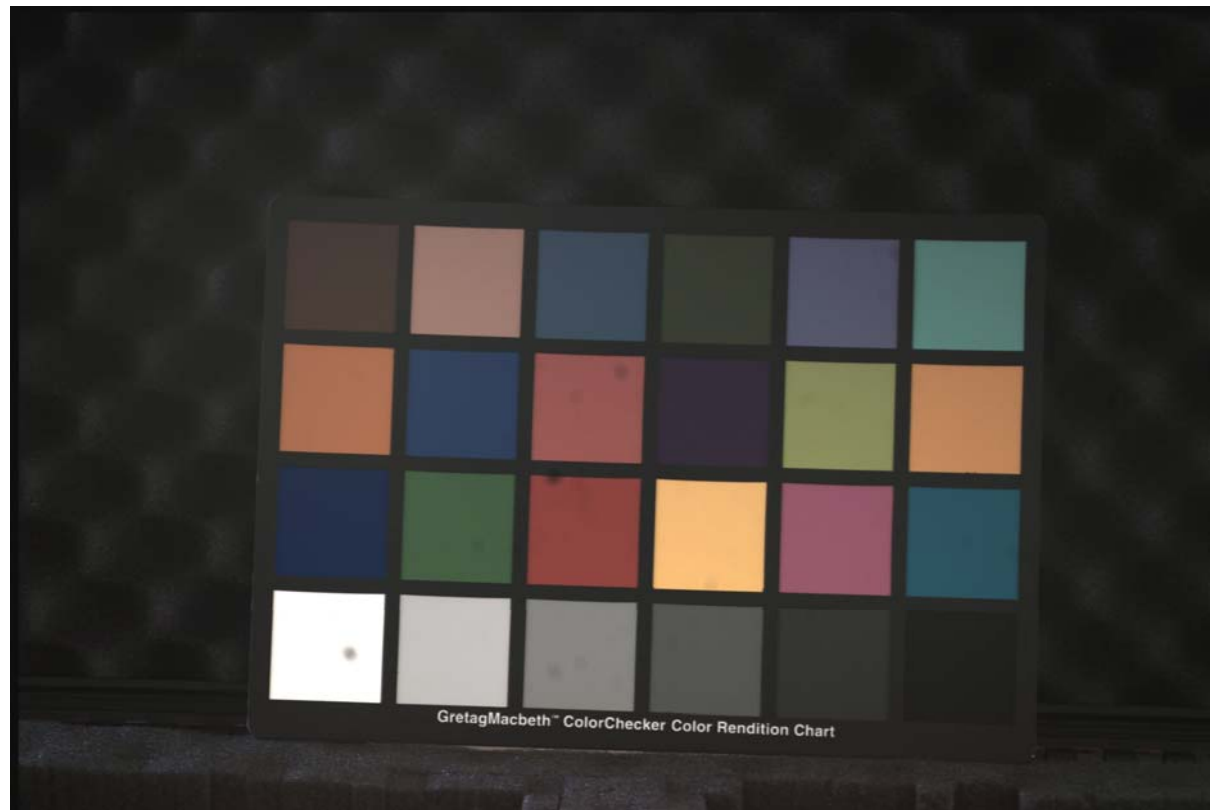
Filter Array



X3

Same pixel spacing at object

ColorChecker chart



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HVDUO-10M

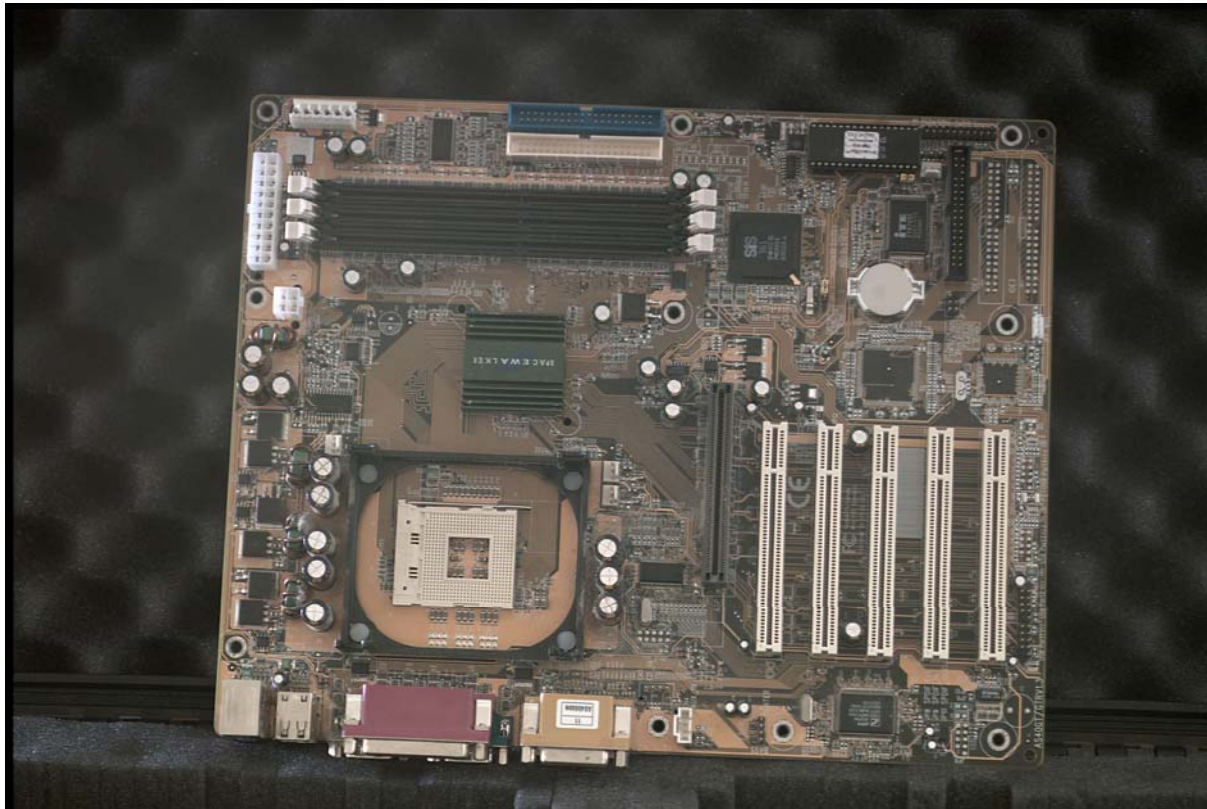
Blue response



1

HVDUO-10M

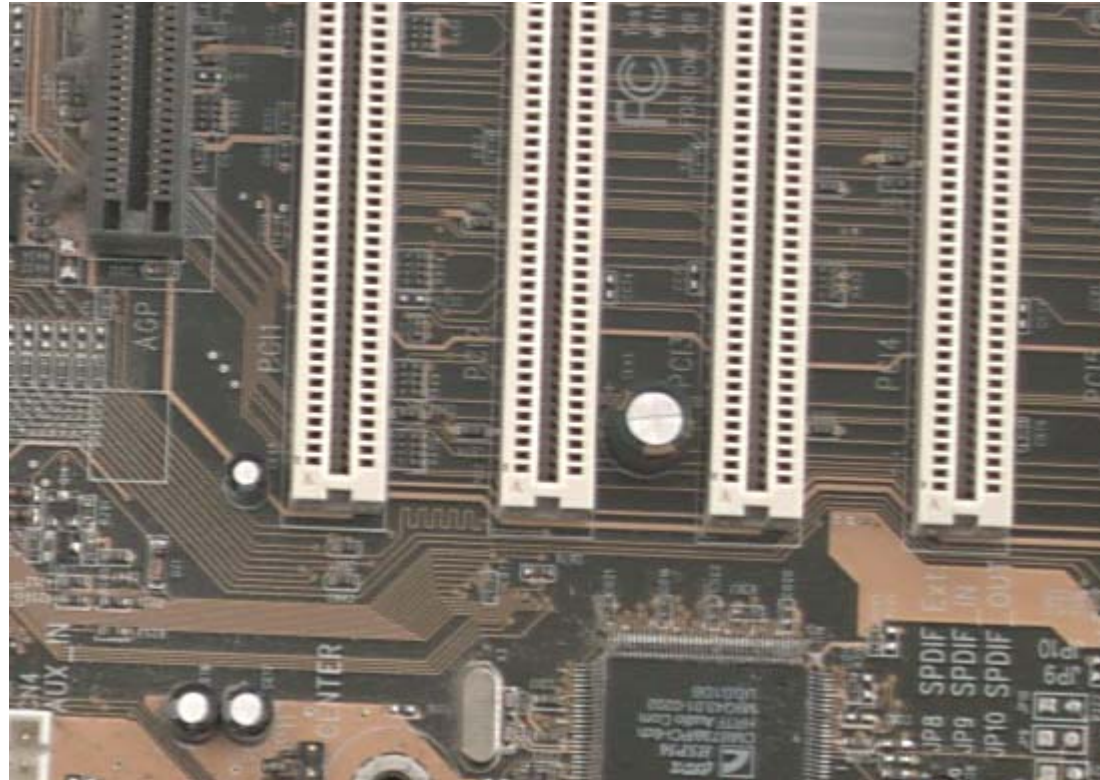
Motherboard



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HVDUO-10M

Motherboard detail



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HVDUO-10M

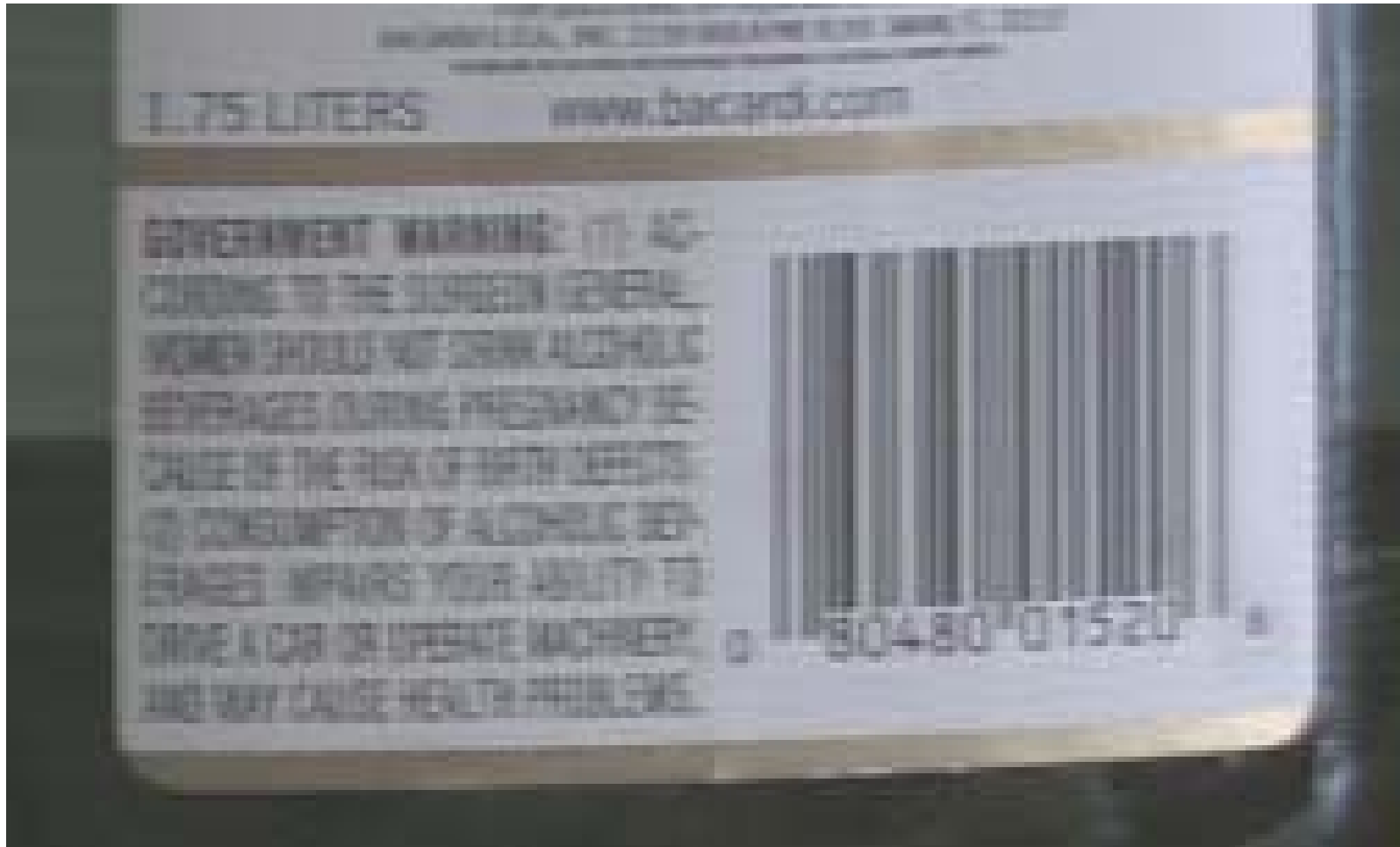
Bottles



1

HVDUO-10M

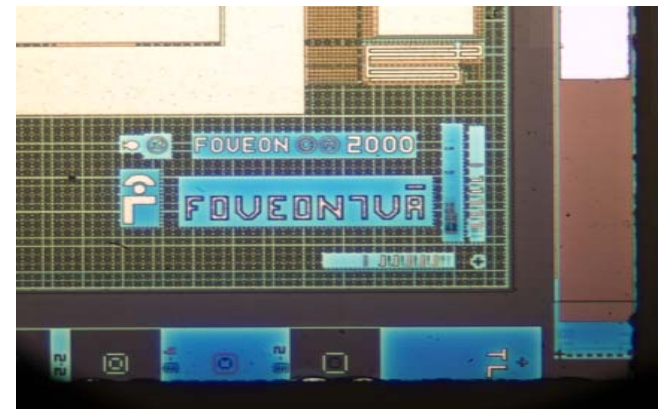
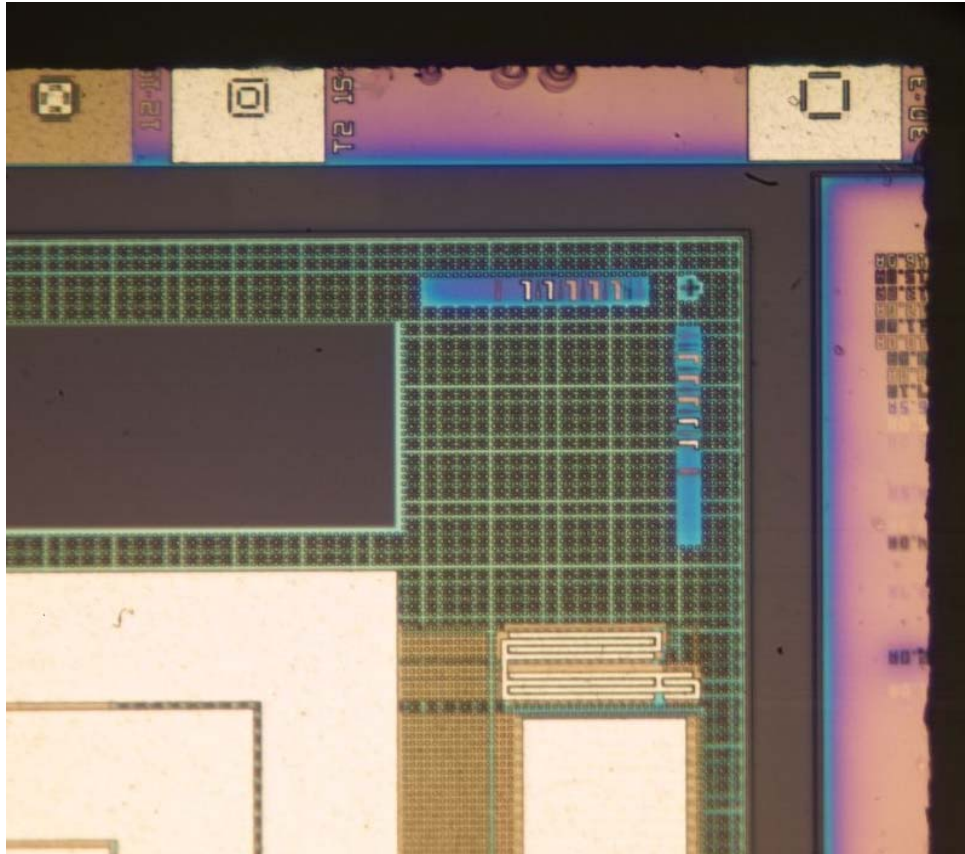
Bottles – detail



1

HVDUO-10M

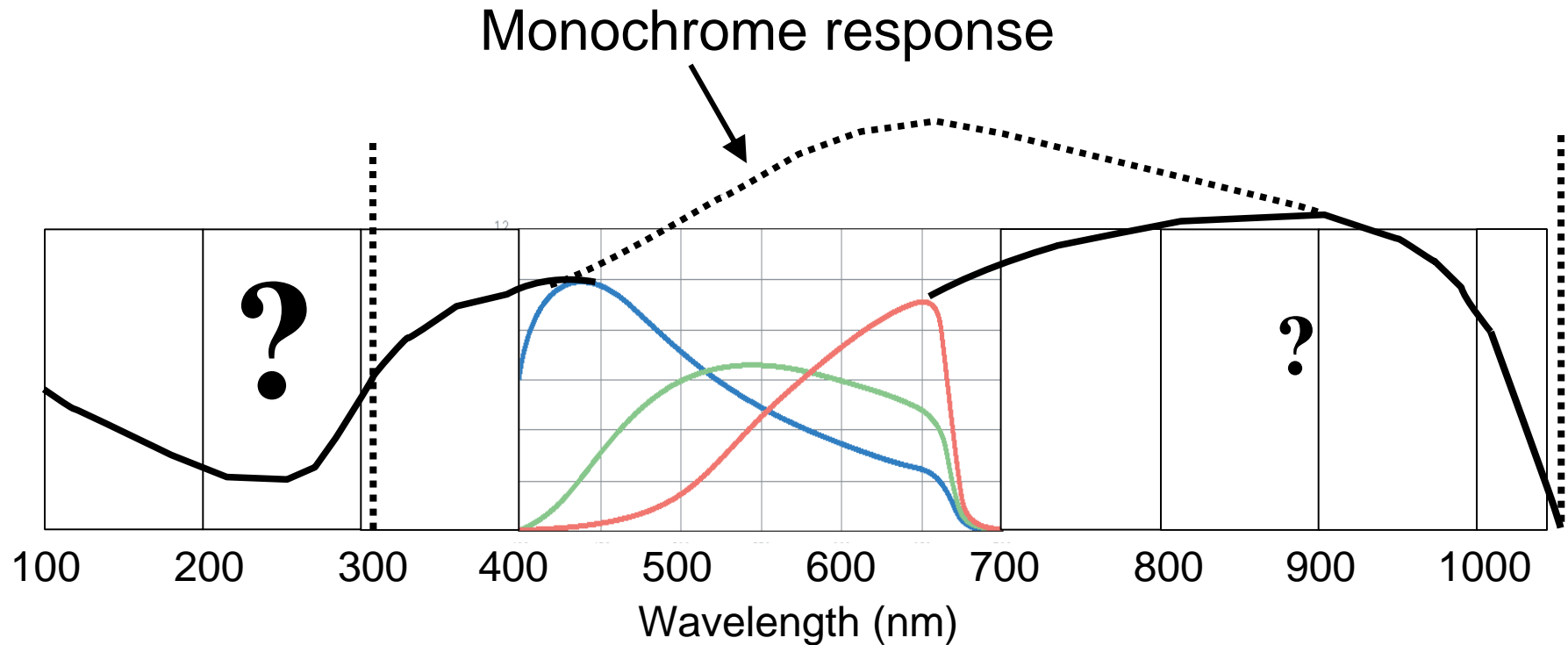
Self-portrait



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HVDUO-10M

Unfiltered spectral response



Naked diode at the surface

Depletion into the substrate

Ultraviolet imaging



- Daylight
- 300-400 nm
- 10% IR leakage
- Not a UV lens
- 3 channels summed

Infrared imaging - wideband



- Daylight
- 720+ nm
- Not an IR lens
- 3 channels summed

Future directions

- Next commercial device – X3 5M
 - 1088 x 1440 pixels locations, 5 μm pitch
 - 9 fps full sensor, 43 fps 640 x 480
 - More integration
 - A/D conversion
 - Stored configurations
 - Electronic shuttering & noise reduction
 - Microlenses
 - More readout channels?
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